

Test Report No.: SHAPH23001918301 **Date**: Mar 08, 2023 Page 1 of 9

Client Name: WUXI NANDA ELECTRONICS SOLDER FACTORY(CO.,LTD)

Client Address: EAST DINGXIANG ROAD18, HUDAI INDUSTRIAL PARK, BINHU DISTRICT, WUXI

CITY, JINAGSU P.R. CHINA

Sample Name: Pb92.5Sn5Ag2.5

Client Ref. Information: Φ 0.3mm/ Φ 0.4mm/0.5mm/0.7mm/0.75mm/0.76mm/1.0mm/12/18/20/25/30mil

The above sample(s) and information were provided by the client.

SGS Job No.: SUZIN2302000506PL01

Sample Receiving Date: Feb 28, 2023

Testing Period: Feb 28, 2023 ~ Mar 08, 2023

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive	
2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated	
biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl)	Pass
phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and	
Diisobutyl phthalate (DIBP)	

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Mei Shen

Approved Signatory





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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	001	SHA23-0019183-0001.C001	Silver metal piece

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to Titration method, IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC

62321-7-1:2015, IEC 62321-6:2015 and IEC62321-8:2017, analysis was performed by

ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	001
Cadmium(Cd)	100	mg/kg	2	ND
Lead(Pb)	0.1	%	-	92.4▲
Mercury(Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))▼	-	μg/cm²	0.10	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	1	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	1	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	1	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	1	mg/kg	5	ND
Octabromobiphenyl (OctaBB)		mg/kg	5	ND
Nonabromobiphenyl (NonaBB)		mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND



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Test Item(s)	Limit	Unit(s)	MDL	001
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series
- (3) ▼ = a. The sample is positive for CrVI if the CrVI concentration is greater than 0.13 μg/cm². The sample coating is considered to contain CrVI.
- b. The sample is negative for CrVI if CrVI is ND (concentration less than 0.10 μg/cm²). The coating is considered a non-CrVI based coating.
- c. The result between 0.10 $\mu g/cm^2$ and 0.13 $\mu g/cm^2$ is considered to be inconclusive unavoidable coating variations may influence the determination.
- Information on storage conditions and production date of the tested sample is unavailable and thus Cr(VI) results represent status of the sample at the time of testing.
- (4) ▲ According to the declaration from the client, Lead (Pb) in No.XXX is exempted by EU RoHS directive 2011/65/EU based on |ANNEX III 7(a)|: Lead in high melting temperature type solders (i.e. lead-based alloys containing 85 % by weight or more lead).

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



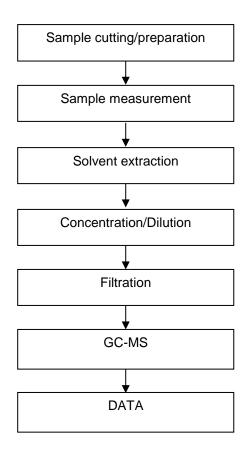
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Phthalates Testing Flow Chart





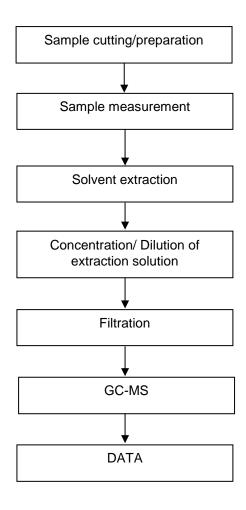
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PBBs/PBDEs Testing Flow Chart



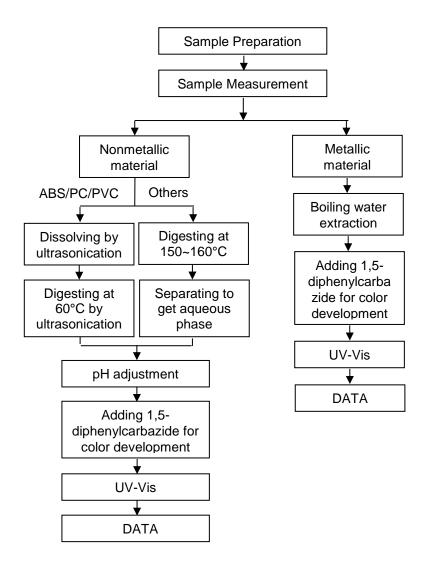


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Hexavalent Chromium (Cr(VI)) Testing Flow Chart





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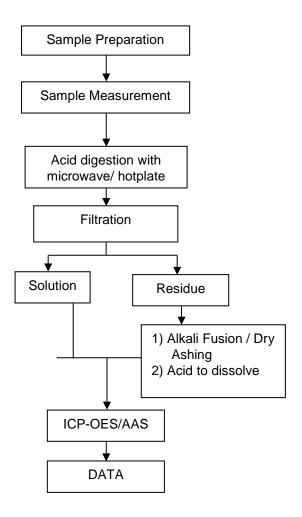
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Elements (IEC62321) Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.





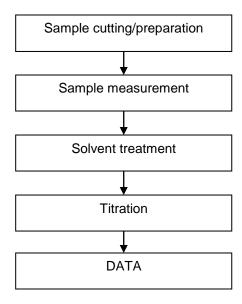
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Titration Testing Flow Chart





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Sample Photo:



SGS authenticate the photo on original report only *** End of Report ***



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